IPLM Group, P.A.

P.O. Box 18455 Minneapolis, MN 55418 612-331-7400 telephone 612-331-7401 facsimile PATENT

Attorney Docket No.	Serial No.				
100P288USI1	10/643,568				

FACSIMILE TRANSMITTAL LETTER

Examiner Tran Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450 TOTAL NO. OF PAGES: <u>3</u>
Sent to Facsimile No.: <u>571-273-1184</u>
Examiner Phone No.: <u>571-272-1184</u>

In re Application of:	Richard M. Herreid et al.	·				
Serial No.:	10/643,568	Examiner:	Tran			
Confirmation No.:	4910	Art Unit:	1725			
Filed:	August 19, 2003		•			
For:	METHOD AND APPARATUS FOR MAKING A SAND CORE WITH AN IMPROVED PRODUCTION RATE					
We are transmitting the	following documents:					
Facsimile Transmittal L	etter [1 page]					
Fee Transmittal for FY						
Terminal Disclaimer To	Obviate A double Patenting Rejection	on Over A Prior Patent [[1 page]			

Please charge Deposit Account 50-0549 for any fees under 37 CFR §1.16 and §1.17 that may be required during the pendency of this application. This authorization includes the fee for any extension of time under 37 CFR §1.136(a) that may be necessary. To the extent any such extension should become necessary it is hereby requested.

		Respectfully submitted,
Registration No. 45,070	Direct Dial 612-331-7419	Chan's Sauce
Date: February 14, 2005		Robin A. Sannes
	Unite	ed States Patent and Trademark Office
		Customer No. 23322
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To Facsimile Number 571-273-1184		Signature Diane Wimperis
Date		Printed Name
February 14, 2005		Diane M. Wimperis

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PTO/SB/17 (12-04)
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Effective	e on 12/08/2	004.				e if Known				
Fees pursuant to the Consolidated Appropriations Act, 2005 (H.R. 4818).). Applica	Application Number		10/643,568					
FEE TR/	ANS	MITTAL	Filing t	Date	August 19	9, 2003				
For FY 2005		First N	amed Inventor	Richard I	M. Herreid et al.					
			Exami	ner Name	Tran					
Applicant claims small entity status. See 37 CFR 1.27			Art Un	it	1725				2000 11 MI	EVALUE
TOTAL AMOUNT OF PAYM	ENT (\$)	130	Attorno	ay Docket No.	100P288	USI1		<u></u>		UNITABILITY VALUE
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FEE CALCULATION	•									
1. BASIC FILING, SEAR								1	ļ	
	FILING	FEES SE Small Entity	ARCH FE	ES EXA LEntity	OITANIM) Sma	ON FEES II <u>Eotity</u>			į.	L
Application Type	<u>Fee (\$)</u>	Fee (\$) Fee		<u>e (\$) </u>		ee (\$)	Fees Paid	<u>(\$)</u>		
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Provisional	200	100	0	0	0	0		_		
2. EXCESS CLAIM FEE	S							ee (\$)		
Fee Description Each claim over 20 or, for	r Reissues	s, each claim over 20	and more	than in the ori	ginal pate	ent	50	25		
Each independent claim of	ver 3 or,	for Reissues, each inc	lependent	claim more th	an in the	original pater	at 200	100		
Multiple dependent claim	S						360	180		
<u>Total Claims</u> - 20 or HP =	Extra Clain	<u>ns Fee (\$) </u>	ee Paid (\$. —	tiple Depe ee (\$)	endent Claima Fee Pald	l (S)	- 1		
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3. APPLICATION SIZE	FEE									
If the specification and	drawings	exceed 100 sheets of	paper, the	e application s	ize fee du	ie is \$250 (\$1	25 for small	entity)		
for each additional :	SU sheets Extra She	or fraction thereof. S		i.C. 41(a)(1)(C			Fee Pa	ild (\$)		
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4. OTHER FEE(S)						•	Fees I	Paid (\$)		
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Other: Terminal Disch	eimer						130			
SUBMITTED BY			\					=	1	
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